

硬质合金锯片

CARBIDE - TIPPED SAWBLADE



体系认证
CNAS L0651



ISO9001:2008

WC1实木横截锯片 T.C.T Saw Blade for Cutting Cross Grain



适合各类软木、硬木的横截。噪声低，锯刃锋利，切割精度高。

Designed for cutting across grain and sizing dry softwood and solid wood. Low noise, sharp teeth, and high precision.



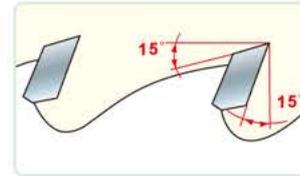
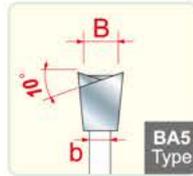
软木
Soft Wood



热带硬木
Exotic Abrasive Wood



硬木
Hard Wood



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	160	3.0	2.0	25.4	40	BA5	WC1110	○
02	160	3.0	2.0	30.0	40	BA5	WC1120	○
03	180	3.0	2.2	30.0	60	BA5	WC1130	○
04	200	3.2	2.2	30.0	48	BA5	WC1140	○
05	205	3.0	2.2	25.4	80	BA5	WC1150	●
06	255	3.0	2.2	25.4	100	BA5	WC1160	●
07	255	3.0	2.2	25.4	120	BA5	WC1170	●
08	255	3.0	2.2	30.0	100	BA5	WC1180	●
09	255	3.0	2.2	30.0	120	BA5	WC1190	○
10	300	3.0	2.2	30.0	100	BA5	WC1200	○
11	300	3.0	2.2	30.0	120	BA5	WC1210	○
12	305	3.0	2.2	25.4	100	BA5	WC1220	●
13	305	3.0	2.2	25.4	120	BA5	WC1230	●
14	305	3.0	2.2	30.0	100	BA5	WC1240	●
15	305	3.0	2.2	30.0	120	BA5	WC1250	●
16	350	3.0	2.2	30.0	120	BA5	WC1260	○
17	355	3.2	2.2	25.4	100	BA5	WC1270	●
18	355	3.2	2.2	25.4	120	BA5	WC1280	●
19	355	3.2	2.2	30.0	100	BA5	WC1290	●
20	355	3.2	2.2	30.0	120	BA5	WC1300	●
21	400	3.2	2.4	30.0	100	BA5	WC1310	●
22	400	3.2	2.4	30.0	120	BA5	WC1320	●
23	405	3.8	2.8	25.4	100	BA5	WC1330	○
24	405	3.8	2.8	30.0	100	BA5	WC1340	○
25	450	4.0	3.0	25.4	100	BA5	WC1350	○
26	450	4.0	3.0	30.0	100	BA5	WC1360	○
27	500	4.4	3.2	25.4	100	BA5	WC1370	○
28	500	4.4	3.2	30.0	100	BA5	WC1380	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

WC2实木横截锯片 T.C.T Saw Blade for Cutting Cross Grain



适合各类软木、硬木的横截。噪声低，锯刃锋利，切割精度高。

Designed for cutting cross grain and sizing dry softwood and solid wood. Low noise, sharp teeth, and high precision.



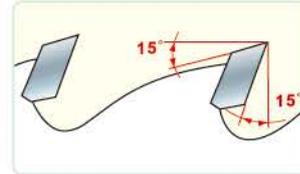
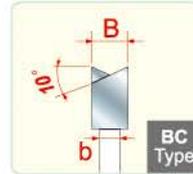
软木
Soft Wood



热带硬木
Exotic Abrasive Wood



硬木
Hard Wood



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	160	3.0	2.0	25.4	40	BC	WC2115	○
02	160	3.0	2.0	30.0	40	BC	WC2125	○
03	200	3.2	2.2	30.0	48	BC	WC2135	○
04	255	3.0	2.2	25.4	100	BC	WC2145	●
05	255	3.0	2.2	25.4	120	BC	WC2155	●
06	255	3.0	2.2	30.0	100	BC	WC2165	●
07	255	3.0	2.2	30.0	120	BC	WC2175	○
08	300	3.0	2.2	30.0	100	BC	WC2185	○
09	300	3.0	2.2	30.0	120	BC	WC2195	○
10	305	3.0	2.2	25.4	100	BC	WC2205	●
11	305	3.0	2.2	25.4	120	BC	WC2215	●
12	305	3.0	2.2	30.0	100	BC	WC2225	●
13	305	3.0	2.2	30.0	120	BC	WC2235	●
14	350	3.0	2.2	30.0	120	BC	WC2245	○
15	350	3.2	2.4	30.0	100	BC	WC2255	●
16	355	3.5	2.5	25.4	100	BC	WC2265	○
17	355	3.5	2.5	30.0	100	BC	WC2275	○
18	355	3.5	2.5	50.8	100	BC	WC2285	●
19	405	3.8	2.8	25.4	100	BC	WC2295	○
20	405	3.8	2.8	30.0	100	BC	WC2305	○
21	450	4.0	3.0	25.4	100	BC	WC2315	○
22	450	4.0	3.0	30.0	100	BC	WC2325	○
23	500	4.4	3.2	25.4	100	BC	WC2335	○
24	500	4.4	3.2	30.0	100	BC	WC2345	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

WG1实木纵切锯片 T.C.T Saw Blade for Cutting Along Grain



实木纵切锯片。适合各类软木、硬木的纵切。噪声低，锯刃锋利，切割精度高。部分规格横截纵切兼用。
Designed for cutting along grain and sizing dry softwood and solid wood. Low noise, sharp teeth, and high precision. Some types are suitable for cutting along grain and cross grain.



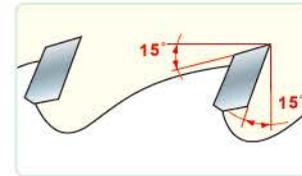
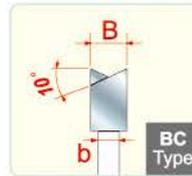
软木
Soft Wood



热带硬木
Exotic Abrasive Wood



硬木
Hard Wood



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	3.0	2.0	25.4	36	BC	WG0100	○
02	180	3.0	2.0	30.0	36	BC	WG0130	○
03	230	3.0	2.2	25.4	40	BC	WG0160	○
04	230	3.0	2.2	30.0	40	BC	WG0190	○
05	255	3.2	2.2	25.4	60	BC	WG0220	○
06	255	3.2	2.2	30.0	60	BC	WG0250	○
07	300	3.2	2.2	30.0	48	BC	WG0280	●
08	305	3.2	2.2	25.4	60	BC	WG0310	○
09	305	3.2	2.2	30.0	60	BC	WG0340	●
10	350	3.5	2.5	25.4	54	BC	WG0370	○
11	350	3.5	2.5	30.0	54	BC	WG0400	○
12	405	3.5	2.5	25.4	72	BC	WG0430	○
13	405	3.5	2.5	30.0	72	BC	WG0460	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

WT实木修边锯片 T.C.T Saw Blade forend Trimming



实木修边锯片。适合各类软木、硬木的修边、规方。噪声低，锯刃锋利，切割精度高。

Designed for trimming wood end. Suitable for soft wood and solid wood. Low noise, sharp teeth, and high precision.



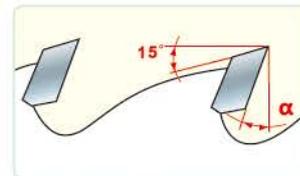
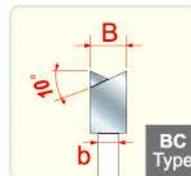
软木
Soft Wood



热带硬木
Exotic Abrasive Wood



硬木
Hard Wood



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	255	4.0	3.0	50.8	80	BC	WT0100	○
02	300	4.0	3.0	25.4	70	BC	WT0130	○
03	300	4.0	3.0	50.8	70	BC	WT0160	○
04	305	4.0	2.8	50.8	48	BC	WT0190	○
05	305	4.0	3.0	25.4	48	BC	WT0220	●
06	305	4.0	3.0	25.4	60	BC	WT0250	○
07	305	4.0	3.0	30.0	48	BC	WT0280	○
08	305	5.0	3.6	50.8	48	BC	WT0310	○
09	355	4.0	3.0	50.8	70	BC	WT0340	○
10	355	4.0	3.0	50.8	80	BC	WT0370	○
11	355	5.0	4.0	50.8	70	BC	WT0400	●
12	405	5.0	3.8	50.8	70	BC	WT0430	○
13	405	5.0	3.8	50.8	80	BC	WT0460	○
14	455	5.0	3.8	50.8	70	BC	WT0490	○
15	455	5.0	3.8	50.8	84	BC	WT0520	○
16	505	5.0	4.0	50.8	70	BC	WT0550	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

WP胶合板锯片 T.C.T Saw Blade for Cutting Plywood

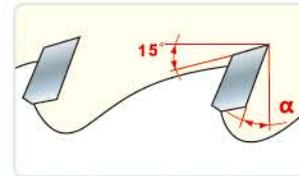
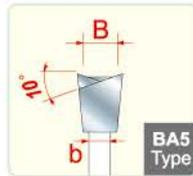


胶合板锯片。适合各类胶合板的切割。噪声低，锯刃锋利，切割精度高。

Designed for cutting plywood. Low noise, sharp teeth, and high precision.



胶合板
Plywood



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	205	2.5	1.8	25.4	80	BA5	WP0110	○
02	230	3.0	2.2	25.4	80	BA5	WP0115	○
03	250	3.0	2.2	25.4	80	BA5	WP0120	○
04	250	3.0	2.2	25.4	120	BA5	WP0125	○
05	250	3.0	2.2	30.0	80	BA5	WP0130	○
06	250	3.0	2.2	30.0	100	BA5	WP0135	○
07	250	3.0	2.2	30.0	120	BA5	WP0140	○
08	250	3.2	2.2	30.0	100	BA5	WP0145	○
09	250	3.2	2.2	30.0	120	BA5	WP0150	○
10	255	3.0	2.2	25.4	100	BA5	WP0155	●
11	255	3.0	2.2	25.4	120	BA5	WP0160	●
12	300	3.2	2.2	30.0	100	BA5	WP0165	○
13	300	3.2	2.2	30.0	120	BA5	WP0170	○
14	305	3.0	2.2	25.4	100	BA5	WP0175	○
15	305	3.0	2.2	25.4	120	BA5	WP0180	○
16	305	3.0	2.2	30.0	100	BA5	WP0185	○
17	305	3.0	2.2	30.0	120	BA5	WP0190	○
18	305	3.2	2.2	25.4	100	BA5	WP0195	○
19	305	3.2	2.2	25.4	120	BA5	WP0200	●
20	305	3.2	2.2	30.0	100	BA5	WP0205	○
21	305	3.2	2.2	30.0	120	BA5	WP0210	●
22	355	3.0	2.2	25.4	100	BA5	WP0215	○
23	355	3.0	2.2	25.4	120	BA5	WP0220	○
24	355	3.2	2.2	30.0	100	BA5	WP0225	○
25	355	3.2	2.2	30.0	120	BA5	WP0230	○
26	380	3.2	2.2	30.0	100	BA5	WP0235	○
27	400	3.5	2.5	25.4	96	BA5	WP0240	○
28	405	3.6	2.8	25.4	120	BA5	WP0245	○
29	450	4.0	3.0	25.4	120	BA5	WP0250	○
30	505	4.8	4.0	30.0	120	BA5	WP0255	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

WR多片锯 Multiple Saw Blade



超薄锯片出材率高，加工效率高。切割效果好。
Super thin body saw blades greatly reduce material waste. High cutting efficiency and quality.



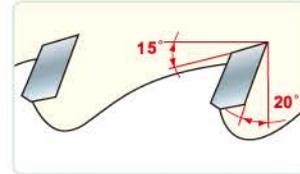
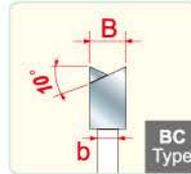
软木
Soft Wood



热带硬木
Exotic Abrasive Wood



硬木
Hard Wood



► WR1常规多片锯

常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	2.4	1.8	30.0	24	BC	WR1215	○
02	200	2.4	1.8	30.0	24	BC	WR1220	○
03	225	2.4	1.8	30.0	24	BC	WR1225	○
04	230	2.4	1.8	45.0	30	BC	WR1230	○
05	250	2.8	2.0	30.0	36	BC	WR1235	○
06	250	2.8	2.0	60.0	36	BC	WR1240	○
07	250	2.8	2.0	70.0	36	BC	WR1245	○
08	250	2.8	2.0	80.0	36	BC	WR1250	○
09	255	2.4	1.8	60.0	32	BC	WR1255	○
10	255	2.5	1.9	50.0	30	BC	WR1260	○
11	255	2.8	2.0	60.0	36	BC	WR1265	○
12	255	2.8	2.0	70.0	36	BC	WR1270	○
13	255	3.0	2.0	50.0	40	BC	WR1275	○
14	280	2.8	2.0	80.0	36	BC	WR1280	○
15	300	2.6	2.0	70.0	36	BC	WR1285	○
16	300	2.6	2.0	70.0	40	BC	WR1290	○
17	300	2.8	2.0	70.0	36	BC	WR1295	○
18	300	2.8	2.0	80.0	36	BC	WR1300	○
19	300	3.0	2.2	70.0	36	BC	WR1305	○
20	305	3.0	2.2	70.0	36	BC	WR1310	○
21	320	3.0	2.2	30.0	36	BC	WR1315	○
22	320	3.0	2.2	80.0	36	BC	WR1320	○
23	355	3.0	2.2	60.0	60	BC	WR1325	○
24	355	3.0	2.2	70.0	40	BC	WR1330	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

► WR1常规多片锯

常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
25	350	3.0	2.2	30.0	40	BC	WR1335	○
26	350	3.0	2.2	60.0	40	BC	WR1340	○
27	350	3.0	2.2	70.0	40	BC	WR1345	○
28	350	3.0	2.2	80.0	40	BC	WR1350	○
29	350	3.2	2.4	70.0	40	BC	WR1355	○
30	350	3.5	2.5	70.0	24	BC	WR1360	○
31	350	3.6	2.6	70.0	24	BC	WR1365	○
32	400	4.0	3.0	30.0	36	BC	WR1370	○
33	450	4.0	3.0	30.0	36	BC	WR1375	○
34	500	4.8	3.5	30.0	48	BC	WR1380	○
35	550	4.8	3.5	70.0	48	BC	Wr1385	○

► WR2薄型多片锯

常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	2.2	1.6	40.0	32	BC	WR2110	○
02	200	2.2	1.6	40.0	30	BC	WR2115	○
03	200	2.2	1.6	60.0	30	BC	WR2120	○
04	200	2.2	1.6	70.0	30	BC	WR2125	○
05	220	2.0	1.5	45.0	40	BC	WR2130	○
06	250	2.0	1.6	70.0	24	BC	WR2135	●
07	250	2.0	1.6	80.0	36	BC	WR2140	●
08	250	2.2	1.6	50.0	40	BC	WR2145	○
09	250	2.2	1.6	60.0	36	BC	WR2150	○
10	250	2.4	1.6	80.0	24	BC	WR2155	○
11	255	2.0	1.5	70.0	36	BC	WR2160	○
12	255	2.2	1.6	70.0	30	BC	WR2165	○
13	255	2.2	1.6	70.0	30	BC	WR2170	○
14	280	2.4	1.8	70.0	40	BC	WR2175	○
15	280	2.4	1.8	50.0	36	BC	WR2180	○
16	300	2.4	1.8	30.0	24	BC	WR2185	○
17	300	2.4	1.8	50.0	36	BC	WR2190	○
18	300	2.4	1.8	50.0	40	BC	WR2195	○
19	300	2.5	1.8	60.0	24	BC	WR2200	○
20	300	2.5	1.8	70.0	24	BC	WR2205	○
21	300	2.5	1.8	80.0	24	BC	WR2210	○
22	305	2.4	1.8	50.0	32	BC	WR2215	○
23	305	2.4	1.8	60.0	32	BC	WR2220	○
24	305	2.4	1.8	70.0	48	BC	WR2225	○

如有特殊要求, 可按需定制。

Custom-tailor would be available against customers' requirements.

► WR3超薄型多片锯

常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	140	1.0	0.7	25.4	24	B	WR3045	○
02	140	1.0	0.7	40.0	30	B	WR3065	○
03	170	1.8	1.3	40.0	36	BC	WR3085	○
04	180	1.2	0.9	40.0	24	B	WR3105	○
05	182	1.1	0.85	40.0	30	B	WR3125	○
06	185	1.2	0.8	60.0	40	B	WR3145	○
07	200	1.4	1.0	25.4	24	BC	WR3165	○
08	200	1.6	1.2	40.0	30	BC	WR3185	○
09	220	1.4	1.0	40.0	40	BC	WR3205	○
10	230	1.6	1.2	40.0	36	BC	WR3225	○
11	250	1.6	1.2	70.0	28	BC	WR3245	○
12	250	1.8	1.3	60.0	24	BC	WR3265	○
13	255	1.6	1.2	40.0	30	BC	WR3285	○
14	255	1.6	1.2	70.0	48	BC	WR3305	○
15	300	2.2	1.6	70.0	40	BC	WR3325	○
16	305	2.0	1.4	30.0	60	BC	WR3345	○
17	305	2.0	1.4	60.0	36	BC	WR3365	○

WRR刮刀锯

T.C.T Thin Kerf Saw Blade with Rakers



带刮刀超薄锯片出材率高，加工效率高。切割效果好。
Thin body saw blades with rakers reduce material waste. High cutting efficiency and quality.



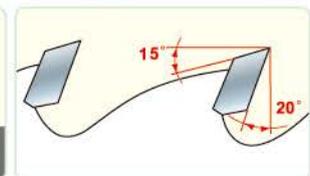
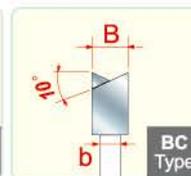
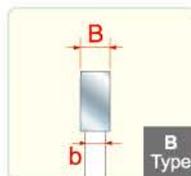
软木
Soft Wood



热带硬木
Exotic Abrasive Wood



硬木
Hard Wood



如有特殊要求，可按需定制。
Custom-tailor would be available against customers' requirements.

常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	2.2	1.6	40.0	24+3	B	WRR105	○
02	200	1.6	1.2	70.0	28+2	B	WRR110	○
03	205	2.2	1.6	40.0	24+3	B	WRR115	○
04	220	1.6	1.2	70.0	28+3	B	WRR120	○
05	220	2.3	1.7	40.0	30+3	B	WRR125	○
06	230	2.2	1.6	70.0	24+2	B	WRR130	○
07	230	2.4	1.8	45.0	30+2+2	B	WRR135	○
08	250	2.2	1.6	60.0	30+2+2	B	WRR140	○
09	250	2.2	1.6	70.0	30+3	B	WRR145	○
10	250	2.4	1.7	50.0	30+3	B	WRR150	○
11	255	1.6	1.2	50.0	36+3	B	WRR155	○
12	255	1.7	1.2	70.0	36+2	B	WRR160	○
13	255	1.7	1.2	70.0	36+2	B	WRR165	○
14	255	2.2	1.6	40.0	30+0+3	BC	WRR170	○
15	255	2.2	1.6	50.0	30+2+2	B	WRR175	○
16	255	2.2	1.6	60.0	30+2+2	B	WRR180	○
17	255	2.2	1.6	70.0	30+0+3	BC	WRR185	○
18	255	2.2	1.6	70.0	36+2	B	WRR190	○
19	255	2.4	1.6	40.0	30+2	B	WRR195	○
20	255	2.8	2.0	70.0	36+2	B	WRR200	○
21	300	2.2	1.6	70.0	24+2+2	B	WRR205	○
22	300	2.2	1.6	70.0	24+2	B	WRR210	○
23	300	2.2	1.6	70.0	24+2+2	B	WRR215	○
24	300	3.0	2.2	70.0	24+2	B	WRR220	○
25	300	3.0	2.2	70.0	24+2+2	B	WRR225	○
26	300	3.2	2.2	70.0	24+2	BC	WRR230	○
27	300	3.2	2.2	70.0	24+2+2	BC	WRR235	○
28	350	2.5	1.8	70.0	24+2	B	WRR240	○
29	350	2.5	1.8	70.0	24+2+2	B	WRR245	○
30	350	3.2	2.4	70.0	24+2	B	WRR250	○
31	350	3.2	2.4	70.0	24+2+2	B	WRR255	○
32	350	3.5	2.5	70.0	24+2	BC	WRR260	○
33	350	3.5	2.5	70.0	24+2+2+2	BC	WRR265	○
34	350	3.6	2.6	70.0	24+2	B	WRR270	○
35	350	3.6	2.6	70.0	24+2+2	B	WRR275	○
36	400	4.0	2.8	70.0	24+2+2	B	WRR280	○
37	450	4.4	3.2	70.0	28+2+2+2	B	WRR285	○

如有特殊要求, 可按需定制。

Custom-tailor would be available against customers' requirements.

ST0精密裁板锯锯片 T.C.T Table Saw Blade



适合切割35mm以下硬质贴面刨花板、密度板、多层板。如有贴面材料，需要配划槽锯片。

Suitable for cutting chipboards, MDF, laminated boards, bi-laminated boards under 35mm size. If laminated boards, use scoring saw blade.



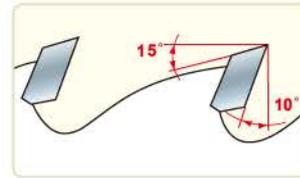
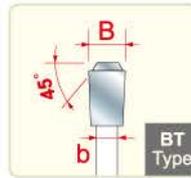
中密度板
MDF



双贴面板
Bilaminated



刨花板
Chipboard



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Feature	键或定位孔 Key or Position Hole	产品编号 Product Number	标记 Mark
01	250	3.2	2.2	30.0	60	BT	2/10/60+2/7/42	ST0140	○
02	250	3.2	2.2	30.0	80	BT	2/10/60+2/7/42	ST0160	○
03	280	3.2	2.2	30.0	60	BT	2/10/60+2/7/42	ST0180	○
04	300	3.2	2.2	25.4	60	BT	2/10/60+2/7/42	ST0200	○
05	300	3.2	2.2	30.0	60	BT	2/10/60+2/7/42	ST0220	●
06	300	3.2	2.2	25.4	72	BT	2/10/60+2/7/42	ST0240	○
07	300	3.2	2.2	30.0	72	BT	2/10/60+2/7/42	ST0260	●
08	300	3.2	2.2	25.4	80	BT	2/10/60+2/7/42	ST0280	○
09	300	3.2	2.2	30.0	80	BT	2/10/60+2/7/42	ST0300	●
10	300	3.2	2.2	25.4	96	BT	2/10/60+2/7/42	ST0320	○
11	300	3.2	2.2	30.0	96	BT	2/10/60+2/7/42	ST0340	●
12	350	3.5	2.5	25.4	54	BT	2/10/60+2/7/42	ST0360	○
13	350	3.5	2.5	30.0	54	BT	2/10/60+2/7/42	ST0380	○
14	350	3.5	2.5	25.4	72	BT	2/10/60+2/7/42	ST0400	○
15	350	3.5	2.5	30.0	72	BT	2/10/60+2/7/42	ST0420	●
16	350	3.5	2.5	25.4	84	BT	2/10/60+2/7/42	ST0440	○
17	350	3.5	2.5	30.0	84	BT	2/10/60+2/7/42	ST0460	○
18	350	3.5	2.5	25.4	96	BT	2/10/60+2/7/42	ST0480	○
19	350	3.5	2.5	30.0	96	BT	2/10/60+2/7/42	ST0500	○
20	350	3.5	2.5	25.4	108	BT	2/10/60+2/7/42	ST0520	○
21	350	3.5	2.5	30.0	108	BT	2/10/60+2/7/42	ST0540	●
22	400	3.5	2.5	30.0	84	BT	2/10/60+2/7/42	ST0560	○
23	400	3.5	2.5	30.0	108	BT	2/10/60+2/7/42	ST0580	○
24	400	3.5	2.5	30.0	120	BT	2/10/60+2/7/42	ST0600	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

ST1精密裁板锯锯片 T.C.T Table Saw Blade



适合切割35mm以下贴面刨花板、密度板、多层板。如有贴面材料，需要配划槽锯片。

Suitable for cutting chipboards, MDF, laminated boards, bi-laminated boards under 35mm size. If laminated boards, use scoring saw blade.



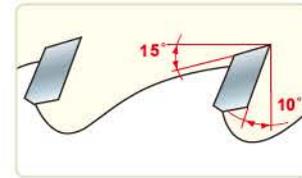
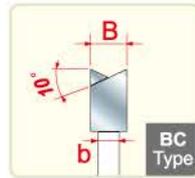
中密度板
MDF



双贴面板
Bilaminated



刨花板
Chipboard



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Feature	键或定位孔 Key or Position Hole	产品编号 Product Number	标记 Mark
01	250	3.2	2.2	30.0	60	BC	2/10/60+2/7/42	ST1140	○
02	250	3.2	2.2	30.0	80	BC	2/10/60+2/7/42	ST1160	○
03	280	3.2	2.2	30.0	60	BC	2/10/60+2/7/42	ST1180	○
04	300	3.2	2.2	25.4	60	BC	2/10/60+2/7/42	ST1200	○
05	300	3.2	2.2	30.0	60	BC	2/10/60+2/7/42	ST1220	●
06	300	3.2	2.2	25.4	72	BC	2/10/60+2/7/42	ST1240	○
07	300	3.2	2.2	30.0	72	BC	2/10/60+2/7/42	ST1260	●
08	300	3.2	2.2	25.4	80	BC	2/10/60+2/7/42	ST1280	○
09	300	3.2	2.2	30.0	80	BC	2/10/60+2/7/42	ST1300	●
10	300	3.2	2.2	25.4	96	BC	2/10/60+2/7/42	ST1320	○
11	300	3.2	2.2	30.0	96	BC	2/10/60+2/7/42	ST1340	●
12	350	3.5	2.5	25.4	54	BC	2/10/60+2/7/42	ST1360	○
13	350	3.5	2.5	30.0	54	BC	2/10/60+2/7/42	ST1380	○
14	350	3.5	2.5	25.4	72	BC	2/10/60+2/7/42	ST1400	○
15	350	3.5	2.5	30.0	72	BC	2/10/60+2/7/42	ST1420	●
16	350	3.5	2.5	25.4	84	BC	2/10/60+2/7/42	ST1440	○
17	350	3.5	2.5	30.0	84	BC	2/10/60+2/7/42	ST1460	○
18	350	3.5	2.5	25.4	96	BC	2/10/60+2/7/42	ST1480	○
19	350	3.5	2.5	30.0	96	BC	2/10/60+2/7/42	ST1500	○
20	350	3.5	2.5	25.4	108	BC	2/10/60+2/7/42	ST1520	○
21	350	3.5	2.5	30.0	108	BC	2/10/60+2/7/42	ST1540	○
22	400	3.5	2.5	30.0	84	BC	2/10/60+2/7/42	ST1560	○
23	400	3.5	2.5	30.0	108	BC	2/10/60+2/7/42	ST1580	○
24	400	3.5	2.5	30.0	120	BC	2/10/60+2/7/42	ST1600	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

SC电子开料锯片 T.C.T Panel Sizing Saw Blade



用于切割单张或者多张贴面刨花板、密度板、多层板。如有贴面材料，需要配划槽锯片。

To size single or multiple laminated chipboards, MDF panels, Plywood boards. If laminated boards, use scoring saw blade.



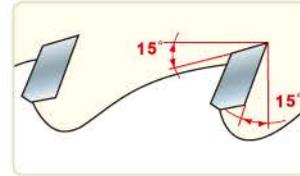
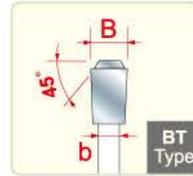
中密度板
MDF



双贴面板
Bilaminated



刨花板
Chipboard



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Feature	键或定位孔 Key or Position Hole	产品编号 Product Number	标记 Mark
01	300	4.4	3.0	65.0	60	BT	2/9/110	SC0165	○
02	300	4.4	3.0	65.0	72	BT	2/9/110	SC0170	○
03	300	4.4	3.0	75.0	60	BT	/	SC0175	○
04	300	4.4	3.0	75.0	72	BT	/	SC0180	○
05	300	4.4	3.0	75.0	96	BT	/	SC0185	○
06	300	4.4	3.0	80.0	60	BT	2/14/110+4/9/100	SC0190	○
07	300	4.4	3.0	80.0	72	BT	2/14/110+4/9/100	SC0195	○
08	300	4.4	3.0	80.0	96	BT	2/14/110+4/9/100	SC0200	○
09	305	4.4	3.0	30.0	54	BT	2/10/60	SC0205	○
10	305	4.4	3.0	30.0	60	BT	2/10/60	SC0210	○
11	350	4.4	3.0	60.0	54	BT	2/14/100	SC0215	○
12	350	4.4	3.0	60.0	72	BT	2/14/100	SC0220	○
13	350	4.4	3.0	60.0	84	BT	2/14/100	SC0225	○
14	350	4.4	3.0	75.0	72	BT	4/15/105	SC0230	○
15	350	4.4	3.0	75.0	84	BT	4/15/105	SC0235	○
16	350	4.4	3.2	30.0	54	BT	2/10/60	SC0240	○
17	350	4.4	3.2	30.0	72	BT	2/10/60	SC0245	○
18	350	4.4	3.2	60.0	84	BT	2/14/100	SC0250	○
19	350	4.4	3.2	75.0	72	BT	4/15/105	SC0255	○
20	350	4.4	3.2	80.0	54	BT	4/9/100+2/14/110	SC0260	○
21	350	4.4	3.2	80.0	72	BT	2/9/110+2/14/110+4/9/100	SC0265	●
22	350	4.4	3.2	80.0	96	BT	2/9/110+2/14/110+4/9/100	SC0270	○
23	355	4.4	3.2	30.0	54	BT	2/10/60	SC0275	○
24	355	4.4	3.2	30.0	72	BT	2/10/60	SC0280	●
25	355	4.4	3.2	75.0	54	BT	4/15/105	SC0285	○
26	355	4.4	3.2	75.0	60	BT	4/15/105	SC0290	○
27	355	4.4	3.2	75.0	72	BT	4/15/105	SC0295	○
28	355	4.4	3.2	80.0	54	BT	2/9/110+2/14/110+4/9/100	SC0300	○
29	355	4.4	3.2	80.0	72	BT	2/9/110+2/14/110+4/9/100	SC0305	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Feature	键或定位孔 Key or Position Hole	产品编号 Product Number	标记 Mark
30	380	4.4	3.0	60.0	60	BT	2/14/100	SC0310	○
31	380	4.4	3.0	60.0	72	BT	2/14/100	SC0315	○
32	380	4.4	3.2	60.0	72	BT	2/14/100	SC0320	●
33	380	4.8	3.5	60.0	60	BT	2/14/100	SC0325	○
34	380	4.8	3.5	60.0	72	BT	2/14/100	SC0330	●
35	380	4.8	3.5	60.0	84	BT	2/14/100	SC0335	●
36	380	4.8	3.5	60.0	96	BT	2/14/100	SC0340	○
37	400	4.4	3.0	75.0	72	BT	4/15/105	SC0345	○
38	400	4.4	3.0	75.0	96	BT	4/15/105	SC0350	○
39	400	4.4	3.2	60.0	60	BT	/	SC0355	○
40	400	4.4	3.2	60.0	72	BT	/	SC0360	●
41	400	4.4	3.2	80.0	60	BT	2/9/130+4/19/120	SC0365	○
42	400	4.4	3.2	80.0	72	BT	2/9/130+4/19/120	SC0370	○
43	400	4.4	3.2	80.0	80	BT	2/14/110+4/9/100	SC0375	○
44	400	4.8	3.5	60.0	72	BT	/	SC0380	○
45	400	4.8	3.5	60.0	84	BT	/	SC0385	○
46	400	4.8	3.5	80.0	72	BT	2/9/130+4/19/120	SC0390	○
47	420	4.8	3.5	60.0	60	BT	2/14/125	SC0395	○
48	420	4.8	3.5	60.0	72	BT	2/14/125	SC0400	○
49	420	4.8	3.5	60.0	84	BT	2/14/125	SC0405	○
50	430	4.4	3.2	30.0	72	BT	2/10/60	SC0410	○
51	430	4.4	3.2	60.0	72	BT	2/11/85	SC0415	○
52	430	4.4	3.2	80.0	72	BT	2/9/130+4/19/120+2/14/110	SC0420	○
53	430	4.8	3.5	60.0	84	BT	2/11/85	SC0425	○
54	430	4.8	3.5	60.0	96	BT	2/11/85	SC0430	○
55	450	4.4	3.0	60.0	48	BT	2/14/125	SC0435	○
56	450	4.4	3.0	60.0	60	BT	2/14/125	SC0440	○
57	450	4.4	3.0	60.0	72	BT	2/14/125+2/10/80	SC0445	○
58	450	4.4	3.2	80.0	60	BT	2/9/130+4/19/120+2/14/110	SC0450	○
59	450	4.4	3.2	80.0	72	BT	2/9/130+4/19/120+2/14/110	SC0455	○
60	450	4.4	3.5	60.0	72	BT	2/14/125	SC0460	○
61	450	4.8	3.5	60.0	60	BT	2/14/125	SC0465	●
62	450	4.8	3.5	60.0	72	BT	2/14/125	SC0470	○
63	450	4.8	3.5	60.0	84	BT	2/14/125+2/10/80	SC0475	○
64	450	4.8	3.5	60.0	96	BT	2/14/125+2/10/80	SC0480	○
65	450	4.8	3.5	80.0	48	BT	2/9/130+4/19/120	SC0485	●
66	450	4.8	3.5	80.0	60	BT	2/9/130+4/19/120	SC0490	○
67	450	4.8	3.5	80.0	72	BT	2/9/130+4/19/120	SC0495	●
68	450	4.8	3.5	80.0	84	BT	2/9/130+4/19/120	SC0500	○
69	450	4.8	3.5	80.0	96	BT	2/9/130+4/19/120	SC0505	○
70	470	4.4	3.2	75.0	48	BT	4/15/105	SC0510	○
71	470	4.4	3.2	75.0	60	BT	4/15/105	SC0515	○
72	470	4.4	3.2	75.0	72	BT	4/15/105	SC0520	○
73	470	4.4	3.2	75.0	96	BT	2/15/105	SC0525	○
74	480	4.4	3.2	30.0	72	BT	2/10/60	SC0530	○
75	480	4.4	3.2	30.0	80	BT	2/10/60	SC0535	○
76	480	4.8	3.5	30.0	72	BT	2/10/60	SC0540	○
77	480	4.8	3.5	80.0	48	BT	2/9/130+4/19/120	SC0545	○
78	480	4.8	3.5	80.0	60	BT	2/9/130+4/19/120	SC0550	○
79	480	4.8	3.5	80.0	72	BT	2/9/130+4/19/120	SC0555	○
80	480	4.8	3.5	80.0	84	BT	2/9/130+4/19/120	SC0560	○
81	480	4.8	3.5	80.0	96	BT	2/9/130+4/19/120	SC0565	○
82	500	4.4	3.2	30.0	60	BT	/	SC0570	○
83	500	4.4	3.2	30.0	72	BT	/	SC0575	○
84	500	4.8	3.5	60.0	48	BT	2/11/115	SC0580	○
85	500	4.8	3.5	60.0	60	BT	2/11/115	SC0585	○
86	500	4.8	3.5	60.0	72	BT	2/11/115	SC0590	○
87	500	4.8	3.5	75.0	60	BT	4/15/105	SC0595	○
88	500	4.8	3.5	75.0	72	BT	4/15/105	SC0600	○
89	500	4.8	3.5	75.0	84	BT	4/15/105	SC0605	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

SS1单划槽锯片 T.C.T Conical Scoring Saw Blade

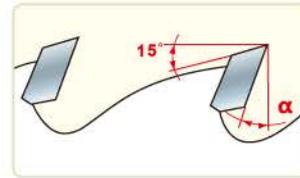
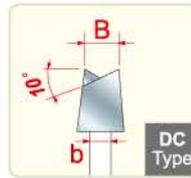


单划槽锯片用在锯轴能上下移动调节的推台锯机、往复锯机、电子开料锯机上。

Conical scoring saw blades are used in the table saw, computer sizing saw. Scoring saw shaft can be adjusted up and down.



双贴面板
Bilaminated



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	100	2.8~4.0	2.2	20.0	24	DC	SS1010	○
02	100	2.8~4.0	2.2	22.0	24	DC	SS1015	○
03	100	3.1~4.1	2.2	20.0	24	DC	SS1020	○
04	100	3.1~4.1	2.2	22.0	24	DC	SS1025	○
05	120	2.8~4.0	2.2	20.0	24	DC	SS1030	●
06	120	2.8~4.0	2.2	22.0	24	DC	SS1035	●
07	120	3.1~4.1	2.2	20.0	24	DC	SS1040	○
08	120	3.1~4.1	2.2	22.0	24	DC	SS1045	○
09	120	3.3~4.3	2.2	20.0	24	DC	SS1050	○
10	120	3.3~4.3	2.2	22.0	24	DC	SS1055	○
11	125	3.1~4.1	2.2	20.0	24	DC	SS1060	○
12	125	3.1~4.1	2.2	22.0	24	DC	SS1065	○
13	125	3.3~4.3	2.2	20.0	24	DC	SS1070	○
14	125	3.3~4.3	2.2	22.0	24	DC	SS1075	○
15	125	4.3~5.3	3.0	20.0	24	DC	SS1080	○
16	125	4.3~5.3	3.0	45.0	24	DC	SS1085	○
17	125	4.6~5.6	3.0	20.0	24	DC	SS1090	○
18	125	4.6~5.6	3.0	45.0	24	DC	SS1095	○
19	150	3.1~4.1	2.2	25.4	36	DC	SS1100	○
20	150	3.1~4.1	2.2	25.4	40	DC	SS1105	○
21	150	3.1~4.1	2.2	45.0	36	DC	SS1110	○
22	150	3.1~4.1	2.2	45.0	40	DC	SS1115	○
23	150	3.3~4.3	2.2	25.4	36	DC	SS1120	○
24	150	3.3~4.3	2.2	25.4	40	DC	SS1125	○
25	150	3.3~4.3	2.2	45.0	36	DC	SS1130	○
26	150	3.3~4.3	2.2	45.0	40	DC	SS1135	○
27	150	4.3~5.3	3.0	25.4	36	DC	SS1140	○
28	150	4.3~5.3	3.0	25.4	40	DC	SS1145	○
29	150	4.3~5.3	3.0	45.0	36	DC	SS1150	○
30	150	4.3~5.3	3.0	45.0	40	DC	SS1155	○

如有特殊要求, 可按需定制。

Custom-tailor would be available against customers' requirements.

常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
31	150	4.6~5.6	3.0	25.4	36	DC	SS1160	○
32	150	4.6~5.6	3.0	25.4	40	DC	SS1165	○
33	150	4.6~5.6	3.0	45.0	36	DC	SS1170	○
34	150	4.6~5.6	3.0	45.0	40	DC	SS1175	○
35	160	3.1~4.1	2.2	20.0	36	DC	SS1180	○
36	160	3.1~4.1	2.2	20.0	40	DC	SS1185	○
37	160	3.1~4.1	2.2	30.0	36	DC	SS1190	○
38	160	3.1~4.1	2.2	30.0	40	DC	SS1195	○
39	160	3.3~4.3	2.5	25.4	36	DC	SS1200	○
40	160	3.3~4.3	2.5	25.4	40	DC	SS1205	●
41	160	3.3~4.3	2.5	30.0	36	DC	SS1210	○
42	160	3.3~4.3	2.5	30.0	40	DC	SS1215	○
43	160	4.3~5.3	3.0	45.0	36	DC	SS1220	○
44	160	4.3~5.3	3.0	45.0	40	DC	SS1225	○
45	160	4.3~5.3	3.0	55.0	36	DC	SS1230	○
46	160	4.3~5.3	3.0	60.0	36	DC	SS1235	○
47	160	4.3~5.3	3.0	60.0	40	DC	SS1240	○
48	160	4.6~5.6	3.0	45.0	36	DC	SS1245	○
49	160	4.6~5.6	3.0	55.0	36	DC	SS1250	○
50	180	3.1~4.1	2.2	20.0	36	DC	SS1255	○
51	180	3.1~4.1	2.2	20.0	40	DC	SS1260	○
52	180	3.1~4.1	2.2	30.0	36	DC	SS1265	○
53	180	3.1~4.1	2.2	30.0	40	DC	SS1270	○
54	180	3.3~4.3	2.4	25.4	36	DC	SS1275	○
55	180	3.3~4.3	2.4	25.4	40	DC	SS1280	○
56	180	3.3~4.3	2.4	30.0	36	DC	SS1285	○
57	180	3.3~4.3	2.4	30.0	40	DC	SS1290	●
58	180	4.3~5.3	3.0	30.0	36	DC	SS1295	○
59	180	4.3~5.3	3.0	30.0	40	DC	SS1300	○
60	180	4.3~5.3	3.0	50.0	36	DC	SS1305	○
61	180	4.3~5.3	3.0	50.0	40	DC	SS1310	○
62	180	4.6~5.6	3.0	45.0	36	DC	SS1315	○
63	180	4.6~5.6	3.0	55.0	36	DC	SS1320	○
64	200	4.3~5.3	3.0	20.0	36	DC	SS1325	○
65	200	4.3~5.3	3.0	20.0	40	DC	SS1330	○
66	200	4.3~5.3	3.0	22.0	36	DC	SS1335	○
67	200	4.3~5.3	3.0	30.0	36	DC	SS1340	○
68	200	4.3~5.3	3.0	45.0	36	DC	SS1345	○
69	200	4.3~5.3	3.0	80.0	40	DC	SS1350	○
70	200	4.6~5.6	3.0	20.0	36	DC	SS1355	○
71	200	4.6~5.6	3.5	65.0	36	DC	SS1360	○
72	300	4.3~5.3	3.0	25.4	48	DC	SS1365	○
73	300	4.3~5.3	3.0	50.0	48	DC	SS1370	○
74	300	4.3~5.3	3.0	65.0	60	DC	SS1375	○
75	300	4.3~5.3	3.0	65.0	72	DC	SS1380	○
76	300	4.3~5.3	3.0	80.0	60	DC	SS1385	○
77	300	4.3~5.3	3.0	80.0	72	DC	SS1390	○

如有特殊要求, 可按需定制。

Custom-tailor would be available against customers' requirements.

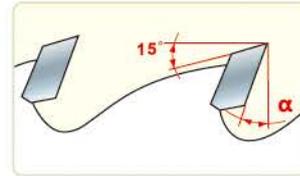
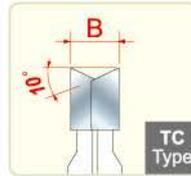
SS2双划槽锯片 T.C.T Adjustable Scoring Saw Blade



双划槽锯片用在锯轴不能上下移动调节的推台锯机、往复锯机、电子开料锯机上。
Adjustable scoring saw blades are used in the table saw, computer sizing saw. Scoring saw shaft can't be adjusted up and down.



双贴面板
Bilaminated



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	80	2.8~3.6	2.0	20.0	10+10	TC	SS2010	○
02	100	2.8~3.6	2.0	20.0	12+12	TC	SS2015	●
03	100	2.8~3.6	2.0	22.0	12+12	TC	SS2020	●
04	120	2.8~3.6	2.0	20.0	12+12	TC	SS2025	●
05	120	2.8~3.6	2.0	22.0	12+12	TC	SS2030	●
06	125	2.8~3.6	2.0	20.0	12+12	TC	SS2035	○
07	125	2.8~3.6	2.0	22.0	12+12	TC	SS2040	○
08	160	4.0~5.2	2.5	20.0	20+20	TC	SS2045	○
09	160	4.0~5.2	2.5	60.0	20+20	TC	SS2050	○
10	180	4.0~5.2	2.5	20.0	20+20	TC	SS2055	○
11	180	4.0~5.2	2.5	45.0	20+20	TC	SS2060	○
12	200	4.0~5.2	2.5	20.0	24+24	TC	SS2065	○
13	200	4.0~5.2	2.5	50.0	24+24	TC	SS2070	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

SD双端铣锯片

T.C.T Bevelled Tooth Saw Blade



用在板材规方、修边。单、双轴开榫机或其他修边机。
Used in the end trimming



软木
Soft Wood



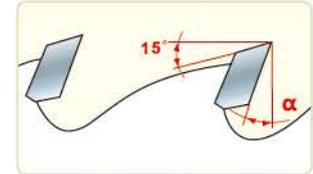
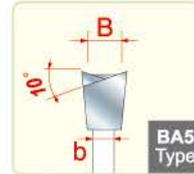
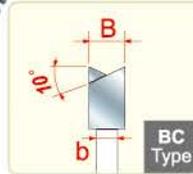
中密度板
MDF



双贴面板
Bilaminated



刨花板
Chipboard



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	160	3.0	2.0	30.0	36	BC	SD0120	○
02	180	3.2	2.2	30.0	40	BC	SD0125	○
03	180	3.2	2.2	30.0	60	BC	SD0130	○
04	200	4.0	3.0	80.0	48	BC	SD0135	○
05	250	4.0	3.0	130.0	60	BA5	SD0140	○
06	250	4.0	3.0	80.0	80	BA5	SD0145	○
07	250	4.4	3.0	80.0	48	BC	SD0150	○
08	255	4.0	3.0	50.0	100	BA5	SD0155	○
09	255	4.0	3.0	130.0	100	BA5	SD0160	○
10	300	4.0	2.8	80.0	72	BA5	SD0165	○
11	300	4.0	2.8	130.0	68	BA5	SD0170	○
12	350	4.5	3.2	80.0	72	BC	SD0175	○
13	350	4.5	3.2	80.0	84	BC	SD0180	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

AS铝合金锯片 T.C.T Saw Blade for Cutting Aluminum Alloy



铝合金锯片专用于切割各类铝合金型材，如断桥铝合金门窗型材、铝合金冷拉型材等。

Saw blades are designed for cutting nonferrous metals, such as aluminum alloy profiles in the door and window manufacturing, other aluminum structural profile material.



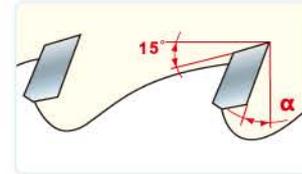
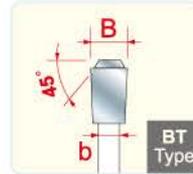
断桥铝型材
Aluminum Profiles



铝合金型材
Aluminum Profiles



铝合金型材
Aluminum Profiles



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	200	3.0	2.4	30.0	48	BT	AS0100	○
02	250	3.0	2.4	30.0	50	BT	AS0115	○
03	250	3.0	2.4	30.0	60	BT	AS0130	○
04	250	3.0	2.4	30.0	70	BT	AS0145	○
05	250	3.0	2.4	30.0	80	BT	AS0160	○
06	275	3.0	2.4	30.0	70	BT	AS0175	○
07	275	3.0	2.4	30.0	80	BT	AS0190	○
08	300	3.0	2.4	30.0	70	BT	AS0205	○
09	300	3.0	2.4	30.0	80	BT	AS0220	○
10	300	3.0	2.4	30.0	96	BT	AS0235	○
11	300	3.0	2.4	30.0	100	BT	AS0250	○
12	330	3.0	2.4	30.0	80	BT	AS0265	○
13	330	3.0	2.4	30.0	96	BT	AS0280	○
14	350	3.0	2.4	30.0	60	BT	AS0295	○
15	350	3.0	2.4	30.0	70	BT	AS0310	○
16	350	3.0	2.4	30.0	80	BT	AS0325	○
17	350	3.0	2.4	30.0	96	BT	AS0340	○
18	350	3.0	2.4	30.0	100	BT	AS0355	○
19	350	3.0	2.4	30.0	108	BT	AS0370	○
20	370	3.6	3.0	30.0	60	BT	AS0385	○
21	370	3.6	3.0	30.0	80	BT	AS0400	○
22	400	3.6	3.0	30.0	70	BT	AS0415	○
23	400	3.6	3.0	30.0	80	BT	AS0430	○
24	400	3.6	3.0	30.0	96	BT	AS0445	○
25	420	3.6	3.0	30.0	96	BT	AS0460	○
26	420	3.6	3.0	30.0	120	BT	AS0475	○
27	430	3.6	3.0	30.0	96	BT	AS0490	○
28	450	4.0	3.4	30.0	80	BT	AS0505	○
29	450	4.0	3.4	30.0	96	BT	AS0520	○
30	450	4.0	3.0	30.0	120	BT	AS0535	●
31	500	4.0	3.4	30.0	80	BT	AS0550	○
32	500	4.0	3.4	30.0	100	BT	AS0565	○
33	500	4.0	3.4	30.0	120	BT	AS0580	○
35	500	4.4	3.8	30.0	120	BT	AS0595	●

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

PS1常规亚克力锯片

T.C.T Saw Blade for Normal Cutting Organic Glass



常规有机玻璃锯片用于一般的有机玻璃切割。
Designed for normal cutting organic glass.



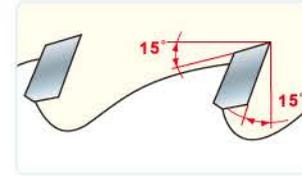
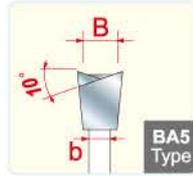
棒材
Bar



型材
Section



亚克力板材
Organic Glass
Panels



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	1.6	1.2	25.4	60	BA5	PS1125	○
02	200	1.6	1.2	30.0	80	BA5	PS1135	○
03	205	2.0	1.5	25.4	100	BA5	PS1145	●
04	205	2.0	1.5	30.0	100	BA5	PS1155	○
05	230	2.0	1.5	25.4	100	BA5	PS1165	○
06	230	2.0	1.5	30.0	100	BA5	PS1175	○
07	250	1.5	1.0/1.5	30.0	120	BA5	PS1185	○
08	255	2.0	1.5	25.4	100	BA5	PS1195	●
09	255	2.0	1.5	25.4	120	BA5	PS1205	●
10	255	2.0	1.5	30.0	100	BA5	PS1215	○
11	255	2.0	1.5	30.0	120	BA5	PS1225	●
12	300	2.6	2.0	25.4	100	BA5	PS1235	○
13	300	2.6	2.0	25.4	120	BA5	PS1245	○
14	305	2.6	2.0	25.4	100	BA5	PS1255	○
15	305	2.6	2.0	25.4	120	BA5	PS1265	○
16	350	3.0	2.2	30.0	120	BA5	PS1275	○
17	355	3.0	2.2	30.0	120	BA5	PS1285	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

AS铝合金锯片

T.C.T Saw Blade for Cutting Aluminum Alloy



铝合金锯片专用于切割各类铝合金型材，如断桥铝合金门窗型材、铝合金冷拉型材等。

Saw blades are designed for cutting nonferrous metals, such as aluminum alloy profiles in the door and window manufacturing, other aluminum structural profile material.



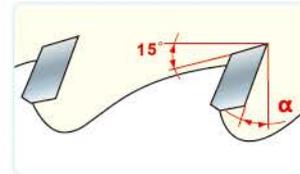
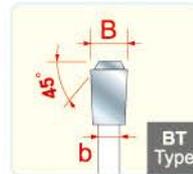
断桥铝型材
Aluminum Profiles



铝合金型材
Aluminum Profiles



铝合金型材
Aluminum Profiles



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	200	3.0	2.4	30.0	48	BT	AS0100	○
02	250	3.0	2.4	30.0	50	BT	AS0115	○
03	250	3.0	2.4	30.0	60	BT	AS0130	○
04	250	3.0	2.4	30.0	70	BT	AS0145	○
05	250	3.0	2.4	30.0	80	BT	AS0160	○
06	275	3.0	2.4	30.0	70	BT	AS0175	○
07	275	3.0	2.4	30.0	80	BT	AS0190	○
08	300	3.0	2.4	30.0	70	BT	AS0205	○
09	300	3.0	2.4	30.0	80	BT	AS0220	○
10	300	3.0	2.4	30.0	96	BT	AS0235	○
11	300	3.0	2.4	30.0	100	BT	AS0250	○
12	330	3.0	2.4	30.0	80	BT	AS0265	○
13	330	3.0	2.4	30.0	96	BT	AS0280	○
14	350	3.0	2.4	30.0	60	BT	AS0295	○
15	350	3.0	2.4	30.0	70	BT	AS0310	○
16	350	3.0	2.4	30.0	80	BT	AS0325	○
17	350	3.0	2.4	30.0	96	BT	AS0340	○
18	350	3.0	2.4	30.0	100	BT	AS0355	○
19	350	3.0	2.4	30.0	108	BT	AS0370	○
20	370	3.6	3.0	30.0	60	BT	AS0385	○
21	370	3.6	3.0	30.0	80	BT	AS0400	○
22	400	3.6	3.0	30.0	70	BT	AS0415	○
23	400	3.6	3.0	30.0	80	BT	AS0430	○
24	400	3.6	3.0	30.0	96	BT	AS0445	○
25	420	3.6	3.0	30.0	96	BT	AS0460	○
26	420	3.6	3.0	30.0	120	BT	AS0475	○
27	430	3.6	3.0	30.0	96	BT	AS0490	○
28	450	4.0	3.4	30.0	80	BT	AS0505	○
29	450	4.0	3.4	30.0	96	BT	AS0520	○
30	450	4.0	3.0	30.0	120	BT	AS0535	●
31	500	4.0	3.4	30.0	80	BT	AS0550	○
32	500	4.0	3.4	30.0	100	BT	AS0565	○
33	500	4.0	3.4	30.0	120	BT	AS0580	○
35	500	4.4	3.8	30.0	120	BT	AS0595	●

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

PS2电子亚克力锯片

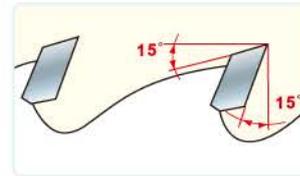
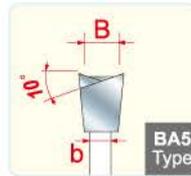
T.C.T Saw Blade for Sizing Cutting Organic Glass



用于切割亚克力板材，使用在电子亚克力锯机上。
Designed for cutting organic glass panel, and used in the computer size machine.



亚克力板材
Organic Glass Panels



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	205	2.0	1.5	25.4	80	BA5	PS2050	○
02	205	2.0	1.5	25.4	100	BA5	PS2070	○
03	230	2.0	1.5	25.4	100	BA5	PS2090	○
04	230	2.0	1.5	30.0	100	BA5	PS2110	○
05	255	2.0	1.5	25.4	100	BA5	PS2130	○
06	305	2.2	1.6	25.4	120	BA5	PS2150	○
07	305	2.2	2.0	25.4	100	BA5	PS2170	○
08	305	2.6	2.0	25.4	100	BA5	PS2190	●
09	305	2.6	2.0	25.4	120	BA5	PS2210	○
10	330	2.6	2.0	35.0	80	BA5	PS2230	●
11	330	2.6	2.0	35.0	100	BA5	PS2250	●
12	355	3.0	2.2	25.4	100	BA5	PS2270	○
13	355	3.0	2.2	25.4	120	BA5	PS2290	○
14	355	3.0	2.4	25.4	120	BA5	PS2310	●

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

PS1常规亚克力锯片

T.C.T Saw Blade for Normal Cutting Organic Glass



常规有机玻璃锯片用于一般的有机玻璃切割。
Designed for normal cutting organic glass.



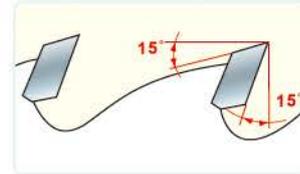
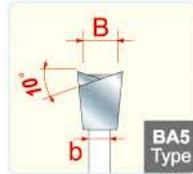
棒材
Bar



型材
Section



亚克力板材
Organic Glass
Panels



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	1.6	1.2	25.4	60	BA5	PS1125	○
02	200	1.6	1.2	30.0	80	BA5	PS1135	○
03	205	2.0	1.5	25.4	100	BA5	PS1145	●
04	205	2.0	1.5	30.0	100	BA5	PS1155	○
05	230	2.0	1.5	25.4	100	BA5	PS1165	○
06	230	2.0	1.5	30.0	100	BA5	PS1175	○
07	250	1.5	1.0/1.5	30.0	120	BA5	PS1185	○
08	255	2.0	1.5	25.4	100	BA5	PS1195	●
09	255	2.0	1.5	25.4	120	BA5	PS1205	●
10	255	2.0	1.5	30.0	100	BA5	PS1215	○
11	255	2.0	1.5	30.0	120	BA5	PS1225	●
12	300	2.6	2.0	25.4	100	BA5	PS1235	○
13	300	2.6	2.0	25.4	120	BA5	PS1245	○
14	305	2.6	2.0	25.4	100	BA5	PS1255	○
15	305	2.6	2.0	25.4	120	BA5	PS1265	○
16	350	3.0	2.2	30.0	120	BA5	PS1275	○
17	355	3.0	2.2	30.0	120	BA5	PS1285	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

PS3封边条齐头锯片

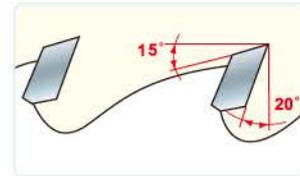
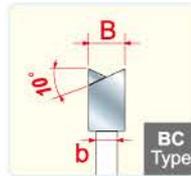
T.C.T Saw Blade for End Trimming of Boarded Panels



用于封边机上封边条齐边
切断。
Designed for trimming the
edge banding of panels.



封边条
Edge Banding



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(D) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(d) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	150	3.2	2.2	30.0	36	BC	PS3105	○
02	150	3.2	2.2	55.0	36	BC	PS3115	○
03	150	3.2	2.2	60.0	36	BC	PS3125	○
04	180	3.2	2.2	30.0	42	BC	PS3135	○
05	180	3.2	2.2	55.0	42	BC	PS3145	○
06	200	3.2	2.2	30.0	48	BC	PS3155	○
07	200	3.2	2.2	60.0	48	BC	PS3165	○

如有特殊要求，可按需定制。

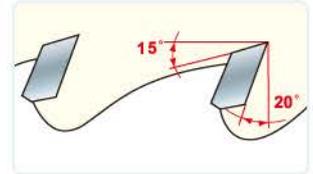
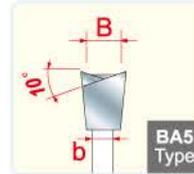
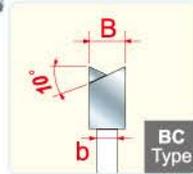
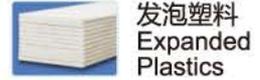
Custom-tailor would be available against customers' requirements.

PS4发泡塑料锯片

T.C.T Saw Blade for Cutting Expanded Plastics



用于切割发泡塑料板材、片材和型材等。
Designed for cutting polyfoam panels, plate and profile etc.



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	120	0.9	0.7	30.0	40	BC	PS4105	○
02	180	0.9	0.7	30.0	40	BC	PS4115	○
03	200	0.9	0.8	80.0	70	BC	PS4125	○
04	220	0.9	0.8	80.0	70	BC	PS4135	○
05	230	2.2	1.6	25.4	80	BA5	PS4145	○
06	230	2.2	1.6	30.0	80	BA5	PS4155	○
07	255	2.0	1.4	25.4	120	BA5	PS4165	○
08	255	2.0	1.4	30.0	120	BA5	PS4175	○
09	305	2.8	2.0	25.4	120	BA5	PS4185	○
10	350	3.5	2.6	30.0	108	BA5	PS4195	○
11	550	4.5	3.2	30.0	140	BA5	PS4205	○

如有特殊要求，可按需定制。

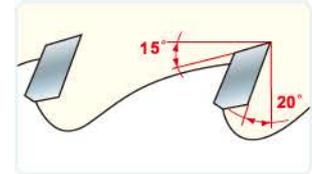
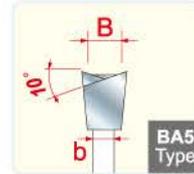
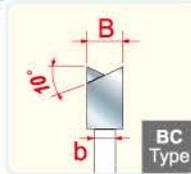
Custom-tailor would be available against customers' requirements.

BS1竹常规锯片

T.C.T Saw Blade for Normal Cutting Bamboo



用于切割竹生材、竹制品材料。
Designed for normal cutting bamboo material.



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	105	1.2	0.85	20.0	48	BC	BS1115	○
02	110	1.6	1.2	20.0	24	BA5	BS1125	○
03	125	0.8	0.6	40.0	12	BA5	BS1135	○
04	140	1.7	1.3	25.4	50	BC	BS1145	○
05	160	1.7	1.2	40.0	30	BC	BS1155	○
06	160	2.0	1.5	25.0	60	BA5	BS1165	○
07	180	2.0	1.4	40.0	30	BC	BS1175	○
08	205	1.8	1.3	25.4	100	BA5	BS1185	○
09	230	2.2	1.6	50.0	30	BC	BS1195	○
10	255	3.0	2.2	25.0	120	BA5	BS1205	○
11	280	2.7	2.0	70.0	36	BA5	BS1215	○
12	300	2.2	1.6	25.4	120	BA5	BS1225	○
13	305	3.0	2.2	30.0	120	BA5	BS1235	○
14	355	2.3	1.8	25.4	140	BA5	BS1245	○
15	355	3.0	2.2	25.4	120	BA5	BS1255	○
16	355	3.2	2.4	25.4	140	BA5	BS1265	○

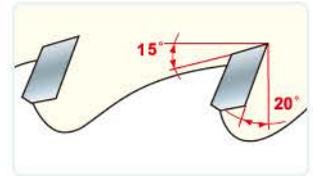
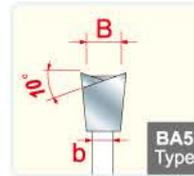
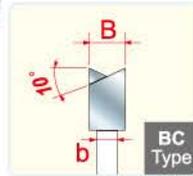
如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

BS2竹多片锯片 T.C.T Thin Kerf Saw Blade for Cutting Bamboo



用于切割竹生材、竹制品材料。
Designed for normal cutting bamboo material.



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	160	1.6	1.2	40.0	36	BC	BS2110	○
02	180	1.2	0.9	40.0	40	BA5	BS2120	○
03	203	1.8	1.3	40.0	40	BA5	BS2130	○
04	205	1.6	1.2/1.6	60.0	30	BA5	BS2140	○
05	230	1.3	0.9/1.4	50.0	30	BC	BS2150	○
06	250	2.2	1.6	40.0	40	BC	BS2160	○
07	250	2.4	1.6	70.0	30	BC	BS2170	○
08	250	4.0	3.0	60.0	30	BC	BS2180	○
09	255	1.3	0.9/1.4	50.0	30	BC	BS2190	○
10	255	1.6	1.2/1.6	25.4	30	BA5	BS2200	○
11	255	1.8	1.4	25.4	60	BA5	BS2210	○
12	255	3.2	2.2	25.4	100	BA5	BS2220	○
13	280	2.2	1.6	25.4	60	BA5	BS2230	○
14	305	2.2	1.6	25.4	70	BA5	BS2240	○

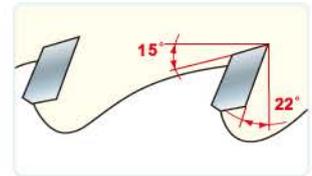
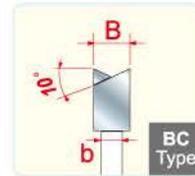
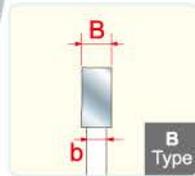
如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

BS3重竹多片锯片 T.C.T Thin Kerf Saw Blade for Cutting Strand Woven Bamboo



用于切割重竹地板和重竹材料。
Designed for cutting strand woven flooring and other strand woven bamboo material.



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Feature	键或定位孔 Key or Position Hole	产品编号 Product Number	标记 Mark
01	145	2.0	1.3	40.0	24	BC	双键11.5×11.25	BS3115	○
02	180	4.0	3.0	60.0	24	BC	双键12×12	BS3125	○
03	210	2.2	1.6	40.0	30	BC	双键11.5×11.25	BS3135	○
04	230	1.8	1.3	60.0	30+3	B	双键12×12	BS3145	○
05	230	2.2	1.6	60.0	30	B	双键12×12	BS3155	○
06	250	2.2	1.6	50.0	30	B	双键11×6.5	BS3165	○
07	250	2.2	1.6	60.0	30	B	双键12×12	BS3175	○
08	250	2.4	1.8	40.0	30	BC	双键11.5×11.25	BS3185	○
09	250	4.0	3.0	60.0	30	BC	双键12×12	BS3195	○
10	255	2.2	1.6	60.0	30+4	B	双键12×12	BS3205	○
11	255	2.8	1.8	60.0	24+6	B	双键12×12	BS3215	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

FS相框常规锯片

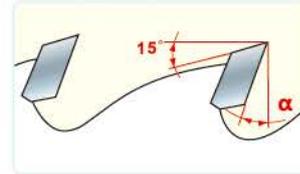
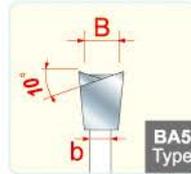
T.C.T Saw Blade for Cutting Picture Frame



用于切割各类相框型材。
Designed for normal cutting picture frame.



相框
Picture Frame



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	200	3.0	2.2	25.4	100	BA5	FS1105	○
02	220	3.0	2.2	35.0	70	BA5	FS1115	○
03	230	3.0	2.0	25.4	80	BA5	FS1125	○
04	255	2.2	1.6	30.0	80	BA5	FS1135	○
05	255	3.0	2.2	30.0	100	BA5	FS1145	○
06	255	3.0	2.2	25.4	120	BA5	FS1155	●
07	255	3.0	2.2	30.0	120	BA5	FS1165	●
08	280	3.0	2.2	32.0	90	BA5	FS1175	○
09	280	3.0	2.0	25.4	90	BA5	FS1185	○
10	300	2.2	1.6	25.4	100	BA5	FS1195	○
11	300	3.0	3.0	30.0	100	BA5	FS1205	○
12	305	3.0	2.4	30.0	100	BA5	FS1215	○
13	305	3.0	2.4	30.0	120	BA5	FS1225	●
14	330	3.0	2.2	25.4	130	BA5	FS1235	○
15	355	3.2	2.4	25.4	100	BA5	FS1245	○
16	355	3.5	2.4	25.4	120	BA5	FS1255	○
17	355	3.5	2.4	30.0	100	BA5	FS1265	○
18	355	3.5	2.4	30.0	120	BA5	Fs1275	○

如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

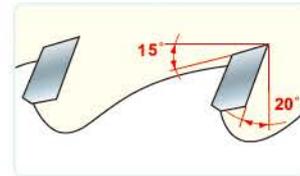
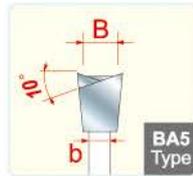
VS音箱V机专用锯片 T.C.T Saw Blade for V-Cutting of Loudspeaker Box



专用于音箱及各箱体V角切割，切割质量好，耐用。
Designed for v-cutting material of loudspeaker box.



音箱箱体材料
Loudspeaker
Box Material



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	3.0	2.0	25.4	60	BA5	VS0100	○
02	205	3.0	2.0	25.4	60	BA5	VS0120	○
03	205	3.0	2.0	25.4	80	BA5	VS0140	○
04	230	3.0	2.0	25.4	60	BA5	VS0160	○
05	250	3.0	2.2	25.4	80	BA5	VS0180	○
06	255	3.0	2.2	25.4	60	BA5	VS0200	○
07	255	3.0	2.2	25.4	80	BA5	VS0220	○
08	255	3.0	2.2	25.4	90	BA5	VS0240	○
09	280	3.0	2.2	25.4	90	BA5	VS0260	○
10	305	3.0	2.2	25.4	80	BA5	VS0280	○
11	305	3.0	2.2	25.4	90	BA5	VS0300	○
12	355	3.5	2.5	25.4	100	BA5	VS0320	○

如有特殊要求，可按需定制。

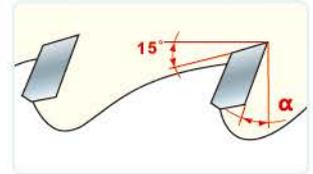
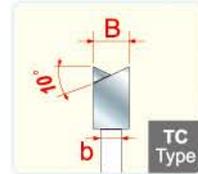
Custom-tailor would be available against customers' requirements.

MS切铁锯片

T.C.T Saw Blade for Cutting Steel



用于切割金属型材，管材。
Developed for cutting metal
frame and tube.



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(φD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	180	2.0	1.6	25.4	60	TC	MS0100	○
02	255	2.0	1.6	25.4	84	TC	MS0150	○
03	280	2.0	1.6	40.0	90	TC	MS0200	○
04	305	2.0	1.6	40.0	100	TC	MS0250	○
05	355	2.5	2.0	40.0	112	TC	MS0300	○

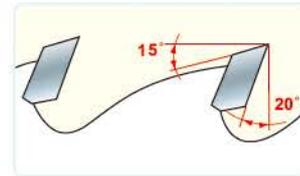
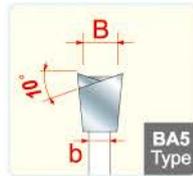
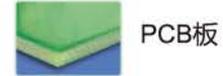
如有特殊要求，可按需定制。

Custom-tailor would be available against customers' requirements.

DS电子线路板锯片 T.C.T Saw Blade for Cutting PCB



用于切割单层或者多层印刷
线路板。
Developed for cutting single
or multiple panels of PCB.



常备库存 / In Stock [●] 需订货 / Order Required [○]

序号 Ordinal	外径(ΦD) Diameter	刃厚(B) Kerf	本体厚(b) Body	内孔(Φd) Bore	齿数(P) Number of Teeth	齿型 Tooth Pattern	产品编号 Product Number	标记 Mark
01	305	1.4	1.0/2.0	25.4	100	BA5	DS0110	○
02	305	2.0	1.6	31.75	100	BA5	DS0130	○
03	355	3.0	2.4	31.75	120	BA5	DS0150	○
04	405	3.0	2.4	25.0	120	BA5	DS0170	○
05	455	3.0	2.4	30.0	160	BA5	DS0190	○

锯片外径、厚度对应转速表 / Determination of RPM

Body Thickness 本体厚度(b)	外径(D) Diameter	200	250	300	350	400	450	500
1.0		8000	4800	●	●	●	●	●
1.2		●	5200	●	●	●	●	●
1.6		●	5800	4800	●	●	●	●
2.0		●	6800	6200	4500	3400	●	●
2.4		●	8000	7200	5600	4000	3500	2600
2.8		●	●	8000	6500	4700	4000	3000
3.0		●	●	●	6800	5000	4400	3200
3.2		●	●	●	7200	5400	4700	3500
3.8		●	●	●	8000	6400	5400	4100
4.4		●	●	●	●	7500	6000	4800

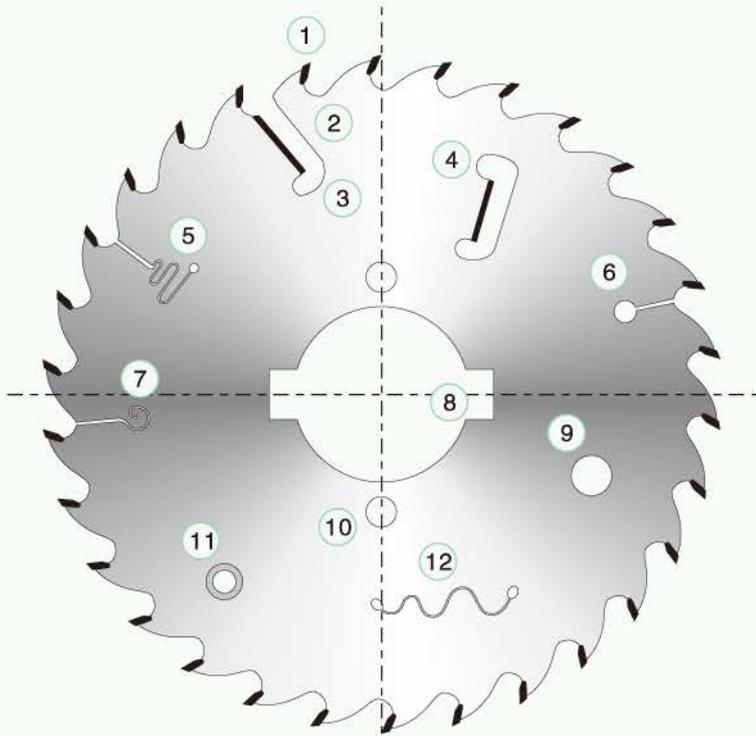
材料切削速度表 / Workpiece Material Cutting Speed Table

材料 Workpiece Material	切削速度(m/s) Cutting Speed	材料 Workpiece Material	切削速度(m/s) Cutting Speed
Soft Woods 软木	50~90	MDF 中密度板	30~60
Hard Woods 硬木	50~90	Particle Boards 刨花板	60~80
Plywood Boards 胶合板	50~80	Laminated Boards 层压板	60~80
Plastic Laminated Particle Boards 三聚氰胺贴面板	60~80	Al Alloys 铝合金	40~80
Thermosets (Pertinax, Restitex, etc.) 热固塑料	15~50	Thermoplastic (PA, PE, PMMA etc.) 热塑塑料	30~70

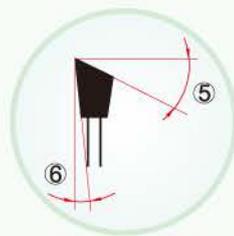
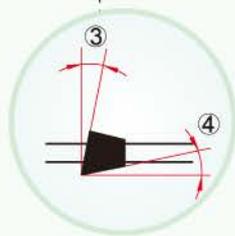
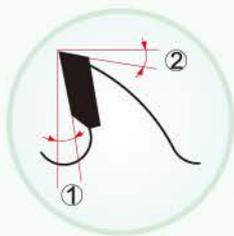
每齿进给量 / Feedrate Per Tooth

材料 Workpiece Material	每齿进给量 (mm/tooth) Feedrate per Tooth	材料 Workpiece Material	每齿进给量 (mm/tooth) Feedrate per Tooth
Soft Woods 软木	0.10~0.30	MDF 中密度板	0.05~0.25
Hard Woods 硬木	0.06~0.15	Particle Boards 刨花板	0.10~0.25
Plywood Boards 胶合板	0.05~0.25	Laminated Boards 层压板	0.05~0.10
Plastic Laminated Particle Boards 三聚氰胺贴面板	0.02~0.06	Al Alloys 铝合金	0.03~0.08
Thermosets (Pertinax, Restitex, etc.) 热固塑料	0.02~0.05	Thermoplastic (PA, PE, PMMA etc.) 热塑塑料	0.05~0.08

锯片各构成部分名称 / Configuration

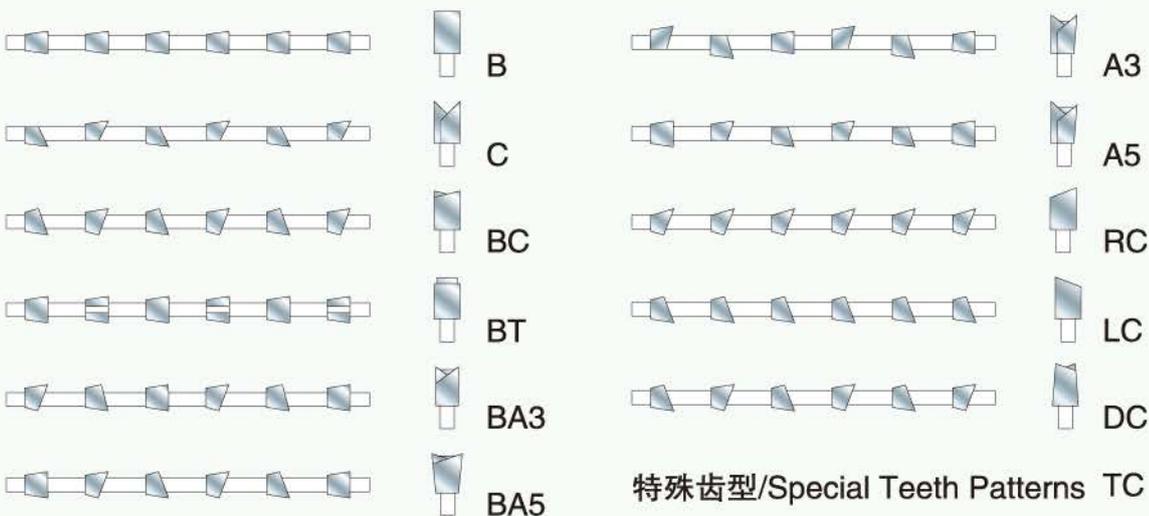


- ① 刀头 Tip
- ② 基体 Body
- ③ 外刮刀 Outer Raker
- ④ 内刮刀 Inner Raker
- ⑤ 散热槽(孔) Expansion Slot(Hole)
- ⑥ 散热槽(孔) Expansion Slot(Hole)
- ⑦ 散热槽(孔) Expansion Slot(Hole)
- ⑧ 键槽 Key Way
- ⑨ 散热孔 Cooling Element
- ⑩ 定位孔(通孔) NLA
- ⑪ 定位孔(沉孔) NLA
- ⑫ 消音线 Silence Slot



- ① 径向前角 / Hook Angle
- ② 径向后角 / Top Angle
- ③ 横向前角 / Face Angle
- ④ 侧面后角 / Side Angle
- ⑤ 先端倾角 / Top Bevel
- ⑥ 侧面向心角 / Side Relief

刃配列示意图 / Teeth Patterns





锯片使用注意事项 Attention

● 作业环境 / Operating Conditions

- 机械要安装保护罩，防止因锯片破损、碎片飞散等造成伤害。
- 无关系者禁止靠近作业场所。
- 作业场所应远离易燃、易爆品。
- Machine cover is essential to minimize the injuries by flying broken blades.
- Irrelevant people are allowed in the work shop.
- Flammables and explosives should be kept away from the work floor.



● 服装、防护用具 / Safety Measures

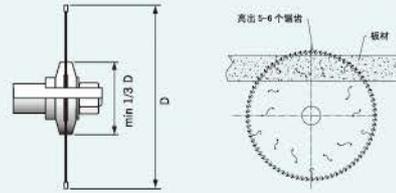
- 作业者必须佩带保护眼镜，防止因锯片破损、碎片飞散等造成伤害。
- 作业都必须注意领带及袖口，不能戴手套，长发要置于工作帽内，防止被卷入机器，发生危险。
- Wear glasses when working, to prevent from injuries by broken blades.
- Watch out for your ties and sleeves. Long hair should be kept inside the cap, and no gloves are allowed during operation.

● 使用前的准备 / Before Use

- 确保机器状态良好，主轴无变形、无振动、轴径公差为h7。
- 检查锯片有无欠损、脱落、异常磨损以及本体的弯曲、扭曲、破裂等异常现象，以防锯片破损、飞散造成伤害。
- 确认所选锯片是否适合被切削材料，防止锯片的异常磨损、脱落、切割不良、过热等异常状况发生。如选择错误，可能造成锯片破损、碎片飞散，发生意外事故。
- Ensure the machines are in good condition with no deformation and no spindle vibration, the spindle's running tolerance can be h7.
- Make sure the blades are not excessively worn-out, blade body has no deformation or breaks that injuries occur.
- Make sure appropriate sawblades are used.

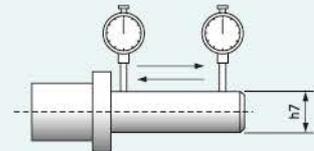
● 安装 / Installation

- 保证锯片回转方向与机器主轴回转方向一致，如果方向相反，会造成刀片脱落、碎片飞散，发生意外事故。
- 选择内径与锯片内径一致、外径为锯片外径1/3略大（多片锯宜采用锯片外径1/2）的法兰盘，确认其无异常磨损、弯曲变形、表面洁净无异物附着。
- 保证锯片内径与机器轴径之间无过大间隙，安装好法兰盘，拧紧螺母。
- 作业前，确认锯片前方无人。然后空转，检查机器有无振



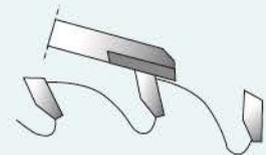
动、锯片有无横向及径向摆动等异常现象。

- 锯片的再加工（内径修正、定位孔加工等）必须由厂方进行。如果加工不良，会影响产品使用效果，并且可能发生危险。
- 安装时，一般锯片高出板材5-6锯齿为宜。
- Ensure the sawblade turns in the same direction as the spindle does. If not, accidents are likely to occur.
- Choose the flange whose inner diameter is the same as that of the sawblade but the outer diameter is a little larger than 1/3 (for multi-rip sawblade is 1/2) of the sawblade. Ensure the flange is clean, not over worn, bent and distorted shape.
- Check the tolerance between the sawblade and the spindle. Install the flange and fasten the screw.
- Be sure no people stand in front of the machine when starting the machine. Do not feed, just to check whether there is any vibration, radial or axial run out.
- Sawblade reprocessing such as bore trimming or reborring, should be finished by the factory. Poor reprocessing would lead to poor quality and may cause injuries.
- While installation, the sawblade should be 5-6 teeth higher than the board surface.



● 使用中 / In Use

- 使用时，被切削材料需要固定，以免造成异常切入，从而导致锯片破损、碎片飞散，发生意外事故。
- 使用时，发现声音和振动异常、切割面粗糙、弯曲时，必须终止作业，及时检查，排除故障。如继续使用，会造成锯片破损、碎片飞散，发生意外事故。
- In operation wood materials should be properly fixed, if not, abnormal cutting may occur.
- The operation must be stopped right once unusual noise and vibration occurs, if not, rough surface and tip-breaking may occur.



● 使用后 / After Use

- 当锯片不再锋利、切断面粗糙时，必须及时进行再研磨。否则，会影响使用效果，并可能造成锯片报废，发生意外事故。
- 再研磨必须由可信赖的专门厂家进行，不能改变原角度。
- Sawblades should be resharpened because dull sawblades may affect cutting effect and lead to accidents.
- Resharpening should be made by professional factories, not changing the original angle degrees.



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